PTO/SB/05 (08/00)

Approved for use through 10/31/2002, OMB 0651-0032

UTILITY
PATENT APPLICATION
TRANSMITTAL

Only for new nonprovisional applications under 37 1.53(b))

Attorney Docket No.	04645.0664
First Inventor	Zavatz
Title	Protection Device Having A Sleeve And Method O
Assembling A Battery With	A Protection Device And An Electrical Component
Express Mail Label No.	EK522132639US

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents

Washington, D.C. 20231

Box Patent Application

Assistant Commissioner for Patents

- Fee Transmittal Form (Submit an original, and a duplicate for fee processing) 2. Applicant claims small entity status. See CFR 1.27. 3. ■ Specification [Total Pages / 19 /]
 - (preferred arrangement set forth below) - Descriptive title of the invention
 - Cross Reference to Related Applications
 - Statement Regarding Fed sponsored R&D
 - Reference to sequence listing, a table, or a computer program listing appendix
 - Background of the Invention
 - Brief Summary of the Invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
- [Total Sheets 14 /] Drawing(s) (35 USC 113)
- Oath or Declaration [Total Pages 12 1]
 - a. Newly executed (original or copy)
 - b. ☐ Copy from a prior application (37 CFR 1.63(d)) (for continuation/divisional with Box 17 completed)
 - i. □ DELETION OF INVENTOR(S) Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b).
- 6. □ Application Data Sheet. See 37 CFR 1.76

- 7. 🗆 CD-ROM or CD-R in duplicate, large table or Computer Program (Appendix)
- 8. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary)
 - ☐ Computer Readable Form (CRF)
 - ☐ Specification Sequence Listing on:
 - i. □ CD-ROM or CD-R (2 copies); or
 - ii. □ paper

ADDRESS TO:

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ACCOMPANYING APPLICATION PARTS

- 9. Assignment Papers (cover sheet & document(s))
- 10. □ 37 CFR 3.73(b) Statement □ Power of Attorney (when there is an assignee)
- 11. ☐ English Translation Document (if applicable)
- 12. ☐ Information Disclosure ☐ Copies of IDS Statement (IDS)/PTO-1449 Citations
- 13. ☐ Preliminary Amendment
- 14. Return Receipt Postcard (MPEP 503) (Should be specifically itemized)
- 15. ☐ Certified Copy of Priority Document(s) (if foreign priority is claimed)
- 16. Other: check for \$690.00 and for \$40.00

17. If a CONTINUING APPLICATION,	check appropriate box and supply the	requisite information below	and in a preliminary	amendment,	or in an
Application Data Sheet under 37 CFR 1.76:		•			

□ Continuation □ Divisional

☐ Continuation-in-part (CIP)

of the prior application No:

Prior application information: Examiner: Group/Art Unit:

For CONTINUATION OR DIVISIONAL APPS only: The entire disclosure of the prior application, from which an oath or declaration is supplied under Box 5b, is considered a part of the disclosure of the accompanying continuation or divisional application and is hereby incorporated by reference. The incorporation can only be relied upon when a portion has been inadvertently omitted from the submitted application parts.

18. CORRESPONDENCE ADDRESS R. Kent Roberts **NAME** Hodgson, Russ, Andrews, Woods & Goodyear, LLP **ADDRESS** One M&T Plaza, Suite 2000 CITYBuffalo STATE New York ZIP CODE 14203-2391 **COUNTRY** United States of America **TELEPHONE** (716) 849-0349 (716) 856-4000

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Date of Deposit September 22, 2000

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R. Kent Roberts

Name

Signature

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PTO/SB/17 (08/00) Approved for use through 10/31/2002, OMB 0651-0032 Application Number FEE TRANSMITTAL Filing Date 9/22/2000 for FY 2000 First Named Inventor Zayatz Patent Fees are subject to annual revision. **Examiner Name** Group/Art Unit TOTAL AMOUNT OF PAYMENT (\$)730. Attorney Docket Number 04645.0664 1. The Commissioner is hereby authorized to charge 3. ADDITIONAL FEES indicated fees and credit any overpayments to: Deposit Account Number: Large Entity Small Entity Deposit Account Name: Fee Fee Fee Fee Fee Hodgson, Russ, Andrews, Woods & Goodyear, LLP Code (\$) Code (\$) Fee Description Paid Charge Any Additional Fee Required Under 37 CFR 1.16 and 1.17 105 130 205 65 Surcharge - late filing fee or oath \$ 127 50 227 25 \$ Surcharge - late provisional filing fee or cover sheet Applicant claims small entity status. See 37 CFR 1.27. 2. Payment Enclosed: ☐ Credit Card ☐ Money Order Check Other 139 130 139 130 Non-English specification \$ FEE CALCULATION 147 2 520 147 2,520 \$ For filing a request for reexamination 1. FILING FEE Large Entity Small Entity 112 920* 112 920* Requesting Publication of SIR prior to Examiner Action \$ Fee Fee Fee Fee Code (\$) Code (\$) Fee Description 113 1,840* Paid 113 1,840* Requesting Publication of SIR after Examiner Action \$ 101 345 Utility filing fee \$690 215 110 55 Extension for reply within first month £66 310 206 155 Design filing fee 116 216 190 Extension for reply within second month 197 480 207 240 Plant filing fee 117 217 870 Extension for reply within third month 108 690 208 345 Reissue filing fee 118 1.360 218 680 Extension for reply within fourth month 150 75 Provisional filing fee 128 .850 228 925 Extension for reply within fifth month \$ SUBTOTAL (1) 119 300 219 150 Notice of Appeal \$ 2. EXTRA CLAIM FEES Extra Fee from Claims below Paid 120 300 220 150 Filing a brief in support of an appeal \$ Total Claims $\frac{1}{20} - 20 ** = \frac{1}{0} / x \frac{1}{18} / =$ 121 260 221 130 Request for oral hearing Independent Claims $\frac{3}{-3} = \frac{0}{x} = \frac{78}{=}$ \$0 ,510 138 1.510 Petition to institute a public use proceeding Multiple dependent 140 110 240 55 Petition to revive - unavoidable Large Entity Small Entity 141 1.210 605 Petition to revive - unintentional Fee Fee Fee Fee 10 advance copies \$ Code (\$) Code (\$) Fee Description 142 1,210 242 605 Utility issue fee (or reissue) \$ 103 203 9 Claims in excess of 20 143 430 243 215 Design issue fee e 102 78 202 39 Independent claims in excess of 3 580 244 290 Plant issue fee 104 260 204 130 Multiple dependent claim if not paid 130 122 130 Petitions to the Commissioner 109 78 209 **Reissue independent claims over 123 50 123 original patent 50 Petitions related to provisional applications \$

*Reduced by basic filing fee paid Express Mail" Mailing Label Number EK522132639US Date of Deposit September 22, 2000 1 hereby Certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to the Assistant Commissioner for Patents, Washington, D.C. 20231.

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Submission of Information Disclosure Statement

For each additional invention to be examined

number of properties)

(37 CFR 1.129(b))

Recording each patent assignment per property (times

Filing a submission after final rejection(37 CFR 1.129(a))

126

581

146

149

R. Kent Roberts Name

110

18 210

SIGNATURE:

R. Kent Roberts

DATE: 9/22/2000

9 **Reissue claims in excess of 20 and over original patent

SUBTOTAL (2)

Telephone: (716) 848-1510

Reg. No. 40,786

Signature

SUBTOTAL (3)

\$

\$40

\$40

PROTECTION DEVICE HAVING A SLEEVE AND METHOD OF ASSEMBLING A BATTERY WITH A PROTECTION DEVICE AND AN ELECTRICAL COMPONENT

CROSS-REFERENCE TO RELATED APPLICATION

This application is a continuation-in-part of United States patent application serial number 09/404,934, which was filed on September 24, 1999.

BACKGROUND OF THE INVENTION

15 1. Field Of The Invention

The present invention relates generally to devices for protecting an electrical component. More specifically, the present invention relates to a protection device for an electrical component connected to a battery.

2. Discussion of Related Art

In the prior art, there are devices for protecting an electrical component, such as a fuse, connected to a battery. Such prior art devices include a cylindrical spacer ring and a terminal cap. The spacer ring is positioned on an end of the battery. The electrical component resides within the spacer ring, and is

electrically connected to the battery by at least one, and sometimes two electrical, leads. Another electrical lead of the electrical component is connected to the terminal cap.

5 To assemble the battery, the electrical component and the prior art spacer ring, an electrically insulating half-moon disk is placed on the battery header. Next, the electrical component is placed on the half-moon disk. Then the first electrical lead of the 10 electrical component is welded to a terminal pin of the battery. If provided, a second electrical lead of the electrical component is welded to the header of the battery. Next, the spacer ring is placed on the battery so as to encircle the electrical component. volume within the spacer ring and above the battery, 15 which is not occupied by the electrical component, is filled with an insulative adhesive material, which may be a polyamide material such as AD-TECH 700 manufactured by Adhesive Technologies, Inc. of Hampton, New Hampshire 20 (sometimes referred to as "hot-melt"), or which may be an epoxy or silicone material. In doing so, the electrical component is substantially covered with the adhesive material. Only a portion of an electrical lead of the electrical component extends out of and is not 25 entirely covered with the adhesive material. Next, an

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insulating disk is placed partially into the adhesive material, and a terminal cap is placed over the insulating disk, as well as that portion of the adhesive material which is not covered by the insulating disk.

5 Finally, the exposed electrical lead of the electrical component extending from the adhesive material is welded to the terminal cap.

Such prior art assemblies have disadvantages. For example, the terminal cap can easily disconnect from the rest of the assembly.

SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a protection device that will more securely hold the terminal cap to the rest of the assembly.

The foregoing objective is realized by the present invention, which is a protection device for an electrical component that has a protective housing and a terminal cap. The protective housing has a base with a contact hole therethrough for accommodating an electrical terminal pin, and has a projecting perimeter wall extending from the base. A sleeve and a terminal cap reside within the perimeter wall, and the terminal cap is prevented from leaving the protective housing by

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the sleeve. For example, at least a portion of the terminal cap is captured between a ledge of the protective housing and the sleeve, and a friction or interference fit between the sleeve and the perimeter wall secures the sleeve within the perimeter wall. protective housing can be used with a power providing device, such as a battery.

In a method according to the present invention, a battery and an electrical component are assembled. method begins by providing a battery having a terminal pin. Next, a protective housing is provided, the protective housing has a base with a contact hole therethrough, and has a perimeter wall extending from the base. The protective housing is mounted on the battery so the terminal pin extends into the contact hole. Next, an electrical component is provided on the base and electrically connected to the terminal pin. terminal cap is provided so that the electrical component resides between the terminal cap and the protective housing, and a sleeve is provided to capture 20 the terminal cap. The electrical component is also connected to the terminal cap.

Other objects and advantages of the present invention will become apparent to those skilled in the art from the following detailed description read in

conjunction with the attached drawings and claims appended hereto.

BRIEF DESCRIPTION OF THE DRAWINGS

For a fuller understanding of the nature and objects of the invention, reference should be made to the following detailed description taken in conjunction with the accompanying drawings, in which:

Figure 1 is a partially cross sectioned side view

of a protection device according to the present

invention mounted on a battery;

Figure 2 is an exploded perspective view of the protection device and battery similar to that shown in Figure 1;

Figure 3 is a top view of the protective housing shown in Figures 1 and 2;

Figure 4 is a cross sectioned side view of the protective housing shown in Figures 1 and 2, mounted on a battery (not in cross section), and including a tinnerman type fastener; and

Figure 5 is a flow chart of a method according to the present invention.

BEST MODE FOR CARRYING OUT THE INVENTION

Figures 1 and 2 show a protection device 10 according to the present invention. The protection device 10 includes a protective housing 13 (shown also in Figures 3 and 4) having a base 16. As shown in Figures 1 through 4, extending from the base 16 is a perimeter wall 19, which may have an inner ledge 22. The inner ledge 22 is spaced from the base 16 a distance 25. The perimeter wall 19 extends generally perpendicularly from the base 16. The base 16 includes a primary surface 34.

Materials which are suitable for the protective housing 13 include polyetheretherketone, such as that sold under the tradename Victrex (PEEK) 450-G manufactured by Victrex USA Inc. of Westchester, Pennsylvania, and include a polyamide-imide available 15 from DSM Engineering Plastic Products, Inc. of Reading, Pennsylvania as Torlon 4203 PAI. Also suitable for the protective housing 13 and available from DSM Engineering Plastic Products, Inc. is a material marketed under the name Ketron™ PEEK 1000. Another material suitable for 20 the protective housing 13 is liquid crystal polymer, commonly known as Zenite, and available from E.I. du Pont de Nemours and Company. Other materials suitable for the protective housing 13 include 6/6 nylon and

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glass filled nylon. One such glass filled nylon is sold under the tradename Nylon Zytel 70G33L.

Glass filled nylon is particularly useful when it is desirable to know the temperature of the environment in which the protective housing 13 was placed. It has been shown that glass filled nylon changes color as the exposure temperature increases. By comparing the color of the glass filled nylon to an established color chart, the exposure temperature can be determined.

For example, in one embodiment of the present invention, the protective housing 13 was made from glass filled nylon dyed red with omni rocket red, CC-UN3872, manufactured by the Reed Spectrum company of Holden, Massachusetts. When the environment temperature was at or below 100°C no detectable color change was observed. However, at 125°C the color was medium red, at 150°C the color was dark red, at 175°C the color was darker red, at 200°C the color was black, at 225°C the color was dark black and at 250°C the color was darker black.

Furthermore, at 225°C and above, the appearance of the surface of the protective housing 13 made from glass filled nylon changed in ways other than color. At 225°C, the surface of the protective housing 13 was observed to be shinier and grain boundaries could be observed without the aid of a magnifier. At 250°C, the

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surface of the protective housing 13 was shinier and more grain boundaries could be observed. Similar color changes and surface appearance changes have been noted when the protective housing 13 is made from glass filled nylon that has not been dyed, i.e. has an off-white or light tan color.

The protection device 10 according to the present invention also includes a terminal cap 43 having a perimeter edge 45, and includes a sleeve 46. The sleeve 46 may be made out of the same material as the protective housing 13. In an embodiment of the present invention, when assembled with the protective housing 13, portions of the terminal cap 43 adjacent to the perimeter edge 45 are captured between the sleeve 46 and the inner ledge 22. In one embodiment of the present invention, the sleeve 46 is held relative to the protective housing 13 by a friction or an interference fit. In this manner, the terminal cap 43 is prevented from becoming separated from the protective housing 13.

Figures 1 and 2 show the relative position of an electrical component 47 with respect to the protective housing 13 and the terminal cap 43. The electrical component 47 may include a fuse 49 electrically connected to a diode 52. The distance 25 is chosen to

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allow the electrical component 47 to rest on the primary surface 34 of the base 16 without extending beyond the inner ledge 22. The inner ledge 22 is provided to prevent the terminal cap 43 from contacting any part of the electrical component 47, except for a second lead 57, as described below. The terminal cap 43 is preferably electrically conductive. The second lead 57, is electrically connected to the terminal cap 43, for example, by welding. A terminal pin 58 of a battery 61 extends through a contact hole 64 in the base 16 and is connected to a first lead 67 of the electrical component 47 by welding the first lead 67 to the terminal pin 58.

When manufacturing certain types of batteries 61, electrolyte is introduced through a header 73 of the battery 61 using a fill hole. Once the battery 61 has the proper amount of electrolyte inside, the fill hole is closed, usually by welding a metallic material to the header 73. The metallic material often extends from the header 73 as a metallic projection 76, which is best seen in Figure 2. Although the metallic projection 76 does not extend far beyond the header 73, since the header 73 serves as a supporting surface for the base 16 and it is desirable to have the base 16 firmly supported by the header 73, an accommodating orifice 79 may be

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positioned in the base 16 to accommodate the metallic projection 76 therein.

To secure the base 16 to the header 73, a means for fastening may be provided. For example, the base 16 may be fixed relative to the header 73 by placing an adhesive 80 between the base 16 and the header 73. The adhesive 80 may be placed between the base 16 and the header 73 by any of the well known methods, including spraying, pouring, brushing or mixing the adhesive 80 on one or more of the base 16 and the header 73. An acceptable adhesive 80 is cyanoacrylate. Another acceptable adhesive 80 is a pressure sensitive adhesive, such as product number 9500 manufactured by the 3M Company located in Minnetonka, Minnesota.

The present invention may also include a sheet 81 between the base 16 and the header 73. The sheet 81 allows the protection device 10 to be seated firmly on the header 73, even when the header 73 or the base 16 has irregularities in it. The sheet 81 may be made from an aramid insulating paper, such as Nomex 410™, and may be approximately between 0.002 and 0.005 inches thick. To facilitate assembly of the protection device 10 to the header 73, the sheet 81 may have one or more adhesive layers 80A for bonding to the header 73 and/or the base 16. As shown in Figure 2, there are adhesive

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layers 80A on opposite sides of the sheet 81, however, the sheet 81 need not have two adhesive layers 80A, and may have only one or no adhesive layers 80A.

The adhesive layer 80A may be the adhesive material described above. In addition, the 3M Company manufactures a polyester film tape, product number 9731, that can serve as a sheet 81 and adhesive layers 80A. It should be noted that the thickness of the sheet 81 and the adhesive layers 80A shown in Figure 2 are not drawn to scale in order that the sheet 81 and the adhesive layers 80A can be more easily understood. In one embodiment of the present invention, the adhesive is selected to withstand temperatures above 200°C.

Alternatively, a shrink-wrap may be applied around the battery 61 and the protective housing 13. Such a shrink-wrap is described in U.S. Patent Application 09/404,934, and the description of the shrink wrap therein is incorporated herein by reference. In addition, as shown in Figure 4, the means for fastening may be a tinnerman type fastener 82 which contacts the base 16, and attaches to a portion of the terminal pin 58 extending through the contact hole 64. The tinnerman fastener 82 may be made from a non-conductive material such as 6/6 nylon.

Figure 5 shows steps of a method according to the present invention in which a battery and an electrical component, such as those described above, are assembled. The method begins by providing (step 100) a battery having a terminal pin, and providing (step 103) a 5 protective housing having a base with a contact hole therethrough. The base is mounted (step 106) on the battery so that the terminal pin extends into the contact hole. Next, an electrical component is provided on the base, and the electrical component is 10 electrically connected (step 109) to the terminal pin. Then, a terminal cap is provided (step 118) within the protective housing. Then a sleeve is provided (step 121), and the sleeve is joined to the protective housing (step 124) to capture the terminal cap between the 15 sleeve and the protective housing. In an alternative embodiment of the method according to the present invention, an insulating material, such as the AD-TECH 700 material described above, is provided (step 115) on the electrical component to fix the electrical component 20 within the protective housing. It will now be apparent to those skilled in the art that the insulating material need not have an adhesive quality to it because the sleeve will hold the terminal cap within the protective 25 housing.

Although the present invention has been described with respect to one or more particular embodiments, it will be understood that other embodiments of the present invention may be made without departing from the spirit and scope of the present invention. Hence, the present invention is deemed limited only by the appended claims and the reasonable interpretation thereof.

What is claimed is:

- 1. A protection device for protecting an electrical component, comprising:
- a protective housing having a base with a contact hole therethrough for receiving an electrical terminal pin, and having a projecting perimeter wall extending from the base;
 - a sleeve joined to the perimeter wall; and
- a terminal cap captured between the sleeve and the protective housing, wherein the electrical component is permitted to reside between and be protected by the housing and the terminal cap.
- 15 2. The protection device of claim 1, wherein the base has an orifice therethrough for receiving a projection on a supporting surface which supports the base.
- 3. The protection device of claim 1, further including
 20 a means for fastening joined to the base and joined to
 an electrical terminal pin extending through the contact
 hole.
- 4. The protection device of claim 3, wherein the means for fastening is a tinnerman fastener.

- 5. The protection device of claim 1, further comprising an adhesive on the base.
- 5 6. The protection device of claim 5, further comprising a sheet having the adhesive thereon.
 - 7. The protection device of claim 1, further comprising a sheet between the base and the battery.

9. An electrical power providing unit having a battery, an electrical component electrically connected to the battery, and a protection device for protecting the electrical component, the protection device

15 comprising:

a protective housing having a base with a contact hole therethrough for receiving a terminal pin of the battery, and having a projecting perimeter wall extending from the base;

a sleeve joined to the perimeter wall; and

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a terminal cap captured between the sleeve and the protective housing, wherein the electrical component resides between the base and the terminal cap.

- 10. The power providing unit of claim 9, wherein the base has an orifice therethrough for receiving a projection on the battery.
- 5 11. The power providing unit of claim 10, wherein the projection is a metallic substance bonded to the battery, and resides at least partially in the orifice.
- 12. The power providing unit of claim 11, wherein the
 10 metallic substance is characterized as having been
 welded to the battery.
- 13. The power providing unit of claim 9, further including a means for fastening joining the base to the terminal pin of the battery.
 - 14. The power providing unit of claim 13, wherein the means for fastening is a tinnerman fastener.
- 20 15. The power providing unit of claim 9, further comprising an adhesive between the base and the battery.
 - 16. The power providing unit of claim 9, further comprising a sheet between the base and the battery.

17. A method of assembling a battery and an electrical component, comprising:

providing a battery having a terminal pin;

providing a protective housing having a base with a contact hole therethrough, and a perimeter wall;

placing the protective housing on the battery so
that the terminal pin extends into the contact hole;
providing an electrical component on the base;
electrically connecting the electrical component to

10 the terminal pin;

providing a terminal cap within the perimeter wall; providing a sleeve;

inserting the sleeve within the perimeter wall; and electrically connecting the terminal cap to the

15 electrical component.

18. The method of claim 17, further comprising providing an insulating material on the electrical component.

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19. The method of claim 17, further comprising providing an adhesive between the battery and the protective housing.

20. The method of claim 17, further comprising providing a compressible sheet of material between the battery and the protective housing.

ABSTRACT

A protection device for an electrical component that has a protective housing and a terminal cap. The protective housing has a base with a contact hole therethrough for accommodating an electrical terminal pin. A projecting perimeter wall extends from the base. A sleeve resides within the perimeter wall, and a terminal cap is captured between the sleeve and the protective housing. A method of assembling a battery and an electrical component with such a protection device is also disclosed.

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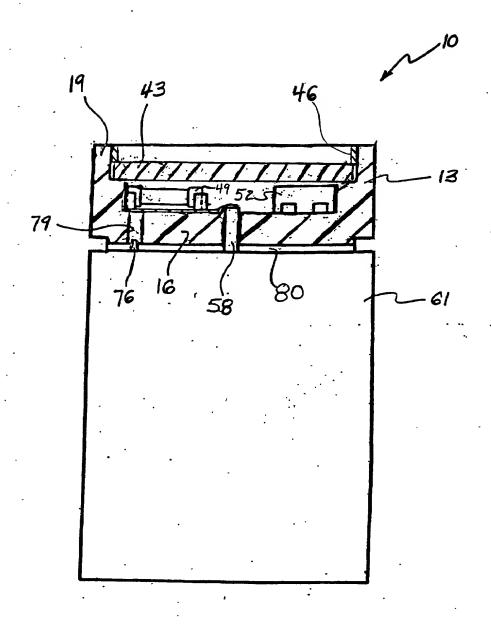
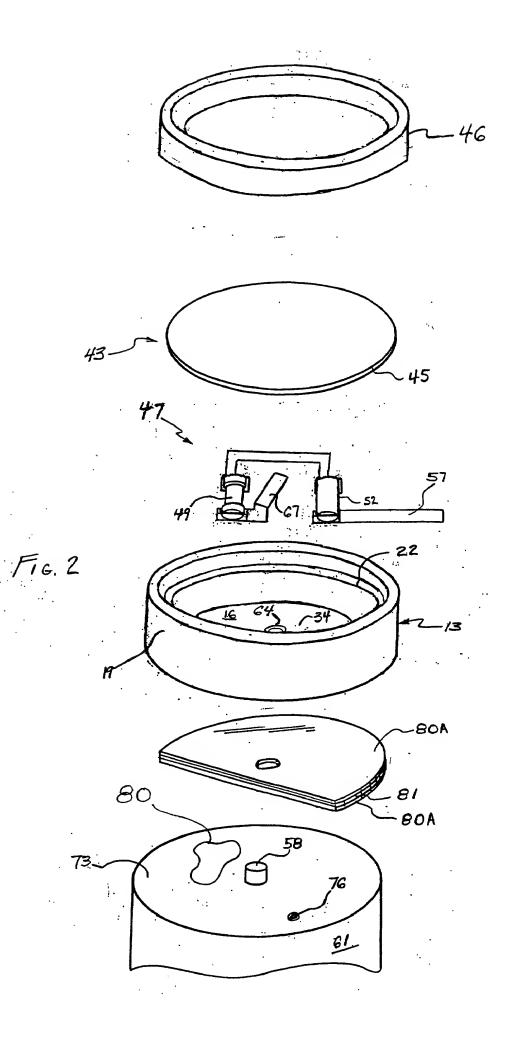


Fig. 1



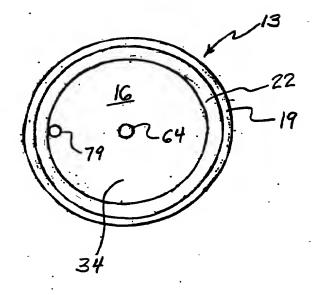


Fig. 3

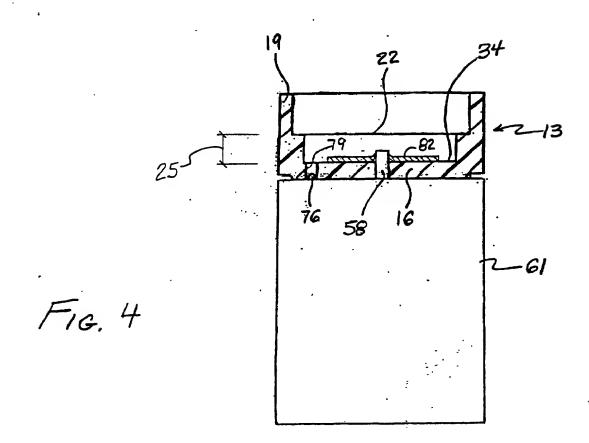
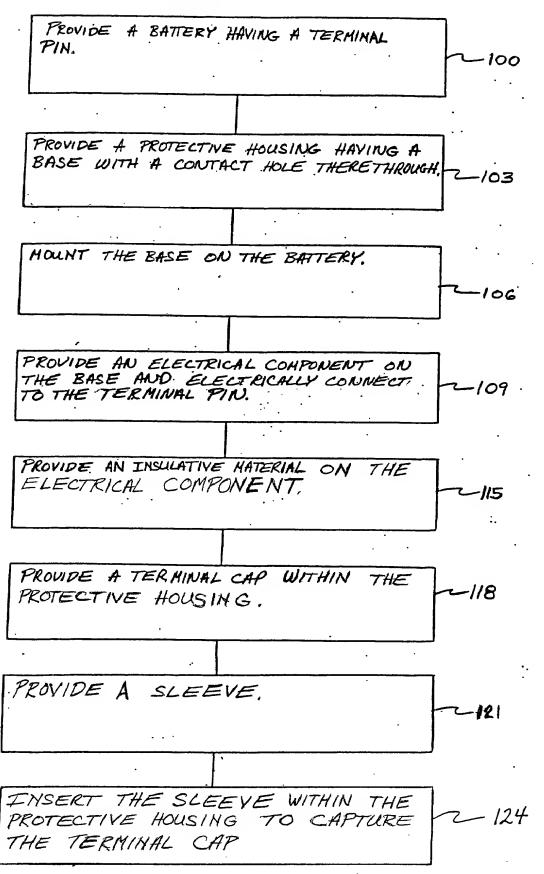


FIG. 5



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DECLARATION		CILITY OR	Attorney Docket	Number C)4645.0664		
DE PATENT A	ESIGN	TION	First Named Inv	entor 2	Zayatz		
	FR 1.63)	HON	COMPLETE IF KNOWN				
			Application Number				
■ Declaration Submitted OR		Declaration Submitted after Initial	Filing Date 9/22/2000		9/22/2000		
with Initial	F	Filing (surcharge	Group Art Unit				
Filing		37 CFR 1.16(e)) required)	Examiner Name				
As a below named inventor, I h	ereby decla	are that:		***			
My residence, post office address	s, and citize	nship are as stated below r	next to my name.				
I believe I am the original, first a names are listed below) of the su	and sole inve bject matter	entor (if only one name is which is claimed and for	listed below) or an which a patent is so	original, firsought on the	t and joint inventor (if plural invention entitled:		
Protection Device Having A Slee	eve And Met	thod Of Assembling A Bat	tery With A Protec	tion Device A	And An Electrical Component		
is attached hereto OR Was filed on (MM/DD/) Application Number I hereby state that I have reviewed by any amendment specifically related to the disclosure of the state of th	ed and under	and was amended on rstand the contents of the above.	(MM/DD/YYYY) above identified spe	ecification, in			
I hereby claim foreign priority be certificate, or 365(a) of any PCT America, listed below and have certificate, or of any PCT intern	internation also identifie	al application which designed below, by checking the	nated at least one cobox, any foreign a	ountry other to pplication for	than the United States of patent or inventor's		
Prior Foreign Application (Numbers)	Country	Foreign Filing y (MM/DD/Y)		Priority Claimed	Certified Copy Attached? YES NO		
☐ Additional foreign appli	ication numb	pers are listed on a suppler	nental priority data	sheet PTO/S	B/02B attached hereto.		
I hereby claim the benefit under	35 U.S.C.	119(e) of any United States	s provisional applic	ation(s) listed	i below.		
Application Number(s	s)	Filing Date (MM/	DD/YYYY)				
				nu su	Iditional provisional application mbers are listed on a pplemental priority data sheet TO/SB/02B attached hereto.		

DECLARATION - Utility or Design Patent Application

I hereby claim the benefit under 35 U.S.C. 120 of any United States application(s), or 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

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Martin Kevin	R. Kent Roberts 40,786 Martin G. Linihan 24,926 Kevin D. McCarthy 35,278 David L. Principe 39,336					Ranjana Kadle Michael F. Scalise Daniel C. Oliverio Edwin T. Bean, Jr.			34,92 33,43	40,041 34,920 33,435 16,639		
□Addition	al registered p	ractitioner((s) named	on supple	emen	tal Regi	stered P	ractitioner I	nformation shee	et PTO/SB/02C a	ttached hereto	
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Country	United State	s	Telephor	ie	(7	16) 856	16) 856-4000 Fax			(716) 849-0349		
Name of S	Sole or First l	nventor:			[☐ A pet	ition has	been filed	or this unsigne	d inventor		
	Given Nan	ne (first and	d middle	[if any])					Family Name	or Surname		
Robert							Zayatz	Z				
Inventor's Signature			2/2	12	01	1.0K	B			Date	9/21/00	
Residence: City North Tonawanda State			te	New Y	ork	Country	USA	Citizenship	USA			
Post Office Address 433 North Avenue							.,,					
<u> </u>	ce Address			-								
City			ite	New York		ZIP	14120	Country	USA			
☐ Additio	nal inventors	are being n	amed on	the	suppl	emental	Additio	nal Inventor	(s) sheet(s) PT	O/SB/02A attach	ed hereto.	